


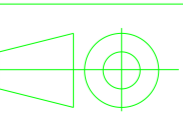
Painting in accordance with TD-GZ.10.0055

- Protect from painting all threaded holes and machined surfaces marked with ○
- Protect only with primer all surfaces marked with ⊙

GENERAL WELDING REQUIREMENTS

Welding classification and controlling according
to technical specification BLUE_TS WLD_01

WELDING PERFORMANCE CLASS	CP C2
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10	Block	3	G210.07.07.10005	MS351N-18-10 ISO10088	-	0,048 kg
9	Plate	2	G210.07.07.11005	S355J2 ISO10025	-	0,055 kg
8	Plate	4	G210.07.07.11004	S355J2 ISO10025	-	0,091 kg
7	Tube	1	G210.07.17.10002	S355J2H ISO1210	-	9,759 kg
6	Bending_Sheet	1	G210.07.35.10006	S355J2 ISO10025	-	0,319 kg
5	Bending_Sheet	1	G210.07.35.10005	S355J2 ISO10025	-	0,319 kg
4	Plate	2	G210.07.35.10004	S355J2 ISO10025	-	1,15k g
3	Bending_Sheet	2	G210.07.35.10003	S355J2 ISO10025	-	2,449 kg
2	Plate	1	G210.07.35.10002	S355J2 ISO10025	-	2,046 kg
1	Plate	4	G210.07.35.10001	S355J2 ISO10025	-	0,044 kg
17						
No						
Parça Adı Designation Name of Item		Adet Qty	Resim No / Norm Drawing No / Norm	Malzeme Material	Çiçit Dimension	Kütyük Weight (kg)
ISO 21920-1 ISO 8015		ISO 2553	General	ISO 2768 F mK H mK		
EN 15085-2 Certification Level		GI-10 CL2	Weld Pro.	ISO 15620 A/B	EX	FL
		CL-10	Cast Steel	ISO 12708 mK L mK	SmK	SpK
Approved	L.Giovinazzo	Scale				
Checked	M.Borio	21/06/2023	1:2	 Turkish Railway Industries Industry Inc.		
Prepared	M.Biscotti	21/06/2023				
		Jumper_Frame		GZ10.07.35.10000		
Date: 21/06/2023		-		Sheet : 1/1 Size:A0 Rev: 01		

ISO 19202 Welded Construction - SSP 2765 General Tolerances - SS 27033 Steel Casting		
<1000	6.0	0.8
<630	4.0	0.7
<400	3.0	0.6
<250	3.0	0.4
<100	2.0	0.3
4 mm	1.5	0.2
L mm	Min	Max
<Nom Size	Class	
<4000	2.0	0.4
<2000	1.2	0.4
<1000	0.8	0.3
<400	0.5	0.3
30-120	0.3	0.2
2-30	0.2	0.1
L mm	min	Max
<Nom Size	Class	
<20000	9.0	8.0
<10000	8.0	7.0
<16000	7.0	6.0
<12000	6.0	5.0
<8000	5.0	4.0
<4000	4.0	3.0
<2000	3.0	2.0
<1000	2.0	1.5
<400	1.0	1.0
30-120	1.0	0.5
2-30	1.0	0.1
L mm	A	E
<Nom Size	Class	